

# **MARINE APPLICATIONS** *INTERIOR/EXTERIOR BONDING*

SCIGRIP adhesives provide strength and flexibility for a wide range of assembly applications, utilizing multiple working times and delivering a clean finished look.

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# SG100 • SG230HV • SG300 • SG350L • SG400LSE • SG2000 •

Bulkhead and Stringer: Key structural elements that add strength and rigidity to the hull. Made from composites, plywood and metals.

Bond using SG230HV/SG300/SG2000: Requires adhesives that withstand vibration, dynamic loads, and harsh marine conditions.



DNV·GL

Approved for SG230HV & SG300

# Transom:

Made from aluminium or FRP/GRP to provide strength and support to the hull and the rear of the boat.

Bond using SG230HV/SG300/SG2000: Requires strong bonding in harsh environmental conditions, subject to constant impact and vibration.



# Interior Parts:

Primarily comprised of FRP/GRP and plastic parts for durability, light weight and aesthetics.

Bond using SG300/SG350L/SG400LSE: Requires strong, fast sealing and bonding of dissimilar materials with no sagging or surface preparation. Must be lightweight and aesthetically pleasing. - Flooring:

Aluminium and composites are the preferred materials for strength, low weight and noise/vibration resistance.

Bond using SG230HV/SG300/SG2000: Bonding of dissimilar materials while providing impact resistance, noise dampening and structural stiffening.

Window Frame: -

Steel, aluminium or FRP/GRP window

frames of various sizes built to secure

Bond using SG230HV/SG300/SG350L/SG2000:

weather-proof sealing and corrosion resistance.

Requires strong bonding of dissimilar materials with

glass while protecting it from external force.

Designed with composite materials for lower weight, durability and aesthetics.

**Bond using SG300/SG350L/SG400LSE:** Requires bonding of dissimilar materials with limited preparation.

**Console Assembly:** 

# Mounting Hardware:

Primarily made of steel or aluminium and affixed to various boat surfaces to secure dock lines and ropes.

Bond using SG100/SG300:

Bond dissimilar materials in demanding and consistently harsh environments.

# **Deck Hatch:**

This being the largest opening below deck, it must be resistant to water, UV exposure and temperature extremes. Made from metals, plastics and composites.

## Bond using SG100:

Sealing and bonding dissimilar materials while providing impact and fatigue resistance.

# — Hull:

Most commonly made of glass-reinforced plastic (GRP) or aluminium alloys, the hull is responsible for keeping the boat afloat.

Bond using SG230HV/SG300/SG2000: Using large lines of adhesive to bond the hull will offer strength, impact and environmental resistance.





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